

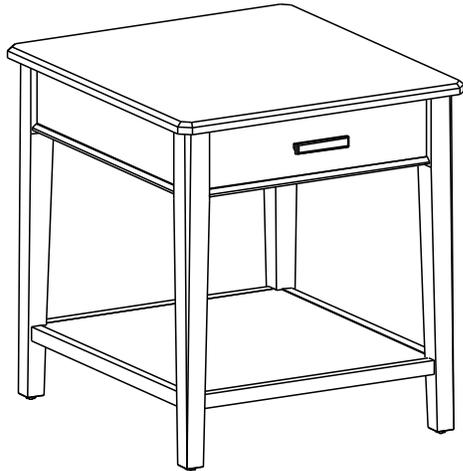
Model #

3452AFCAF_a

Stayton End Table

AFCAF = Caffè finish

Assembly Instructions



IMPORTANT NOTES:

- For normal household use only. *Not* recommended for commercial use.
- Do not climb, sit or stand on this piece of furniture.
- Unload items before you move this unit.
- Do not overload the drawer or shelf.
- Before you load or move this unit, tighten all screws and supports.
- Before you begin your project, completely read the Assembly Instructions.
- Store this item: 1- in its box; 2- in a dry place; 3- in temperatures that range from 40°F to 90°F (not on a cold and possibly damp cement floor).
- Periodically inspect your furniture for any loose glue joints, screws or any other problem that might affect the stability of your furniture. Tighten or repair as needed.

WARNING

Notice to California Customers

California Prop 65 requires consumer goods to be labeled if any one of 850+ different chemicals or substances, including wood dust, is present even in trace amounts. Drilling, sawing, sanding or machining wood products generates wood dust, a substance known to the State of California to cause cancer. **Warning:** This product contains a chemical or substance known to the State of California to cause cancer, birth defects or other reproductive harm. *California Health and Safety Code Section 25249.6*

DESIGN SUBJECT TO CHANGE WITHOUT NOTICE.

Congratulations!

This fine piece of furniture will make a gorgeous addition to your home. For the best results, read the Assembly Instructions before you begin your project.



CALL US FIRST! Do not return this item to the store

Service Policy: We will replace any part that is defective, missing or damaged during assembly. For a replacement part, directly contact Whittier Wood Products customer service department by phone, fax, mail or email.

Hours: Our friendly customer service staff can be reached Monday-Friday 7:00 a.m. to 5:00 p.m. (Pacific Time). You may leave a message 24 hours a day, seven days a week.

To Order: Provide the finish and furniture model number (upper portion of this page), the part letter, production code, quantity needed, reason for replacement and your full name, address and telephone number.

Parts ship from our Eugene, Oregon factory within one or two business days from the time we receive your request. Please allow five to ten business days for delivery.

800-653-3336 • Outside the U.S. or Canada: 541-687-0213 • Fax: 541-687-2060
www.whittierwood.com • P.O. Box 2827 • Eugene, Oregon 97402, U.S.A.

**Whittier
Wood**
FURNITURE

P.O. Box 2827
Eugene, OR 97402 USA

Production Code:

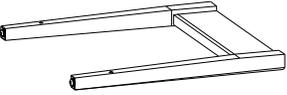
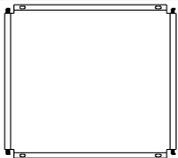
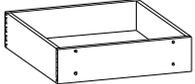
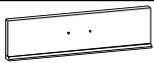
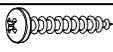
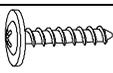
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Parts List

Please identify the parts and check that quantities received match those on this list.
If you need to replace a part, refer to the following letter and part name.

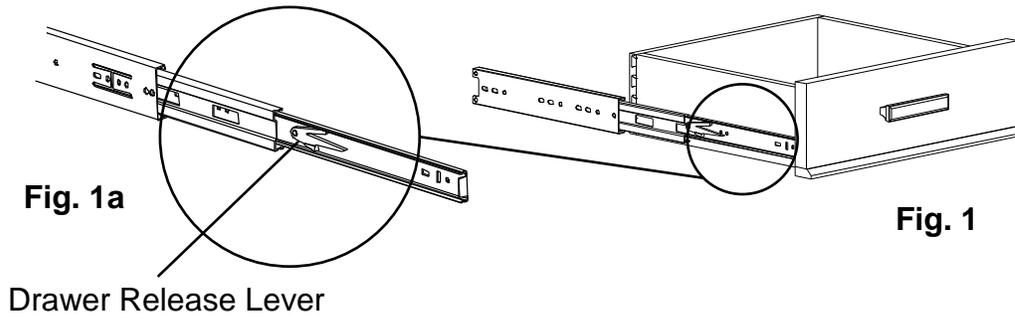
Part	Description		Quantity
A	Top Assembly (attached)		1
B	Side Assembly		2
C	Shelf Assembly		1
D	Drawer Box (inserted)		1
E	Drawer Face (installed)		1
F	Drawer Slides (pre-installed sets)		1
G	#6 x 3/4" Philtruss Screw (inserted)		6
H	#6 x 1/2" Philtruss Screw (inserted)		6
J	#8 x 1-1/4" Pan Head Screw		20 (6 inserted)
Ka	#8 x 1-1/2" Machine Screw Tuscan (installed)		2
L	#8 Washer (inserted)		12
M	Insert Nut (inserted)		4
N	Pull (installed)		1
O	Wood Dowel (inserted)		4
P	#8 x 20mm Pan Head Screw (inserted)		6
Q	Adjustable Angle Bracket (attached)		2
R	Adjustable Glide (installed)		4
S	#8 x 7/8" Black Lo-Profile Screw (inserted)		4

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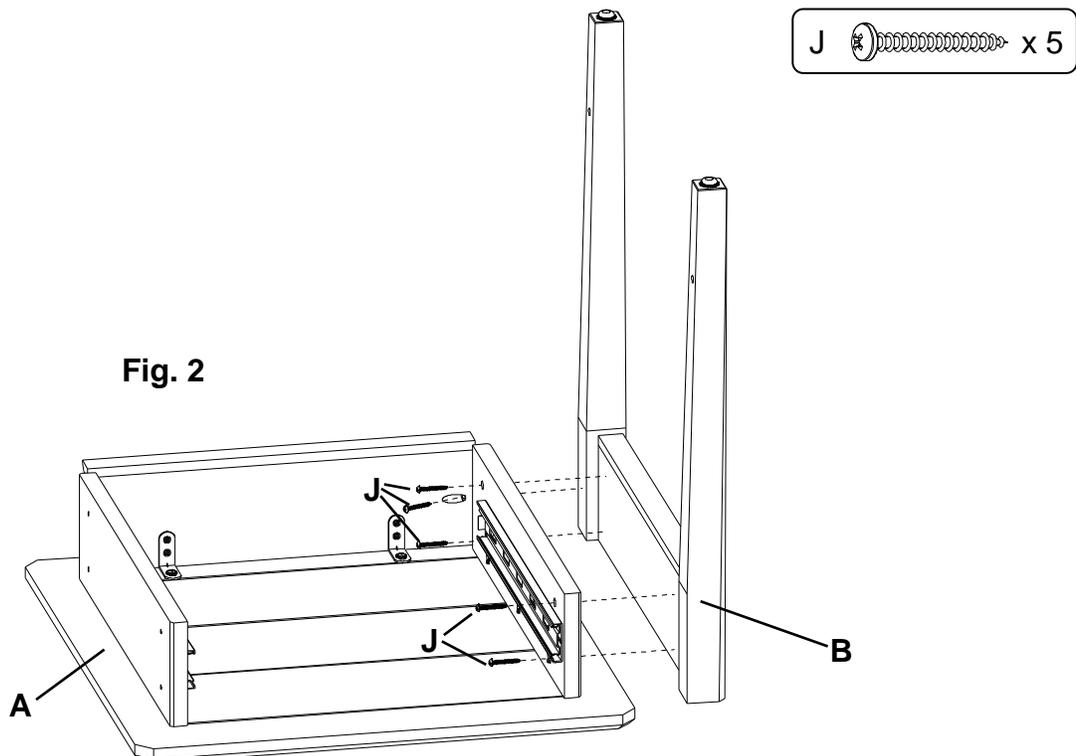
Assembly Instructions

Tools Required: Phillips Screwdriver, 9/16" or Adjustable Wrench, Rubber Mallet or Padded Hammer

1. Remove the Drawer (D) from the Top Assembly (A). To remove the drawer, pull up on the left side of the Drawer Release Lever while pushing down on the right Drawer Release Lever. See Figure 1a.



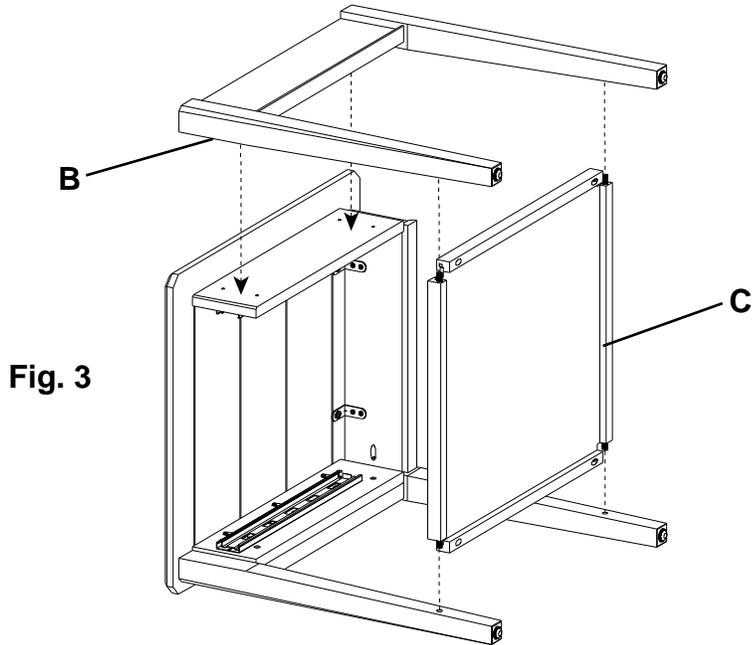
2. Turn the Top Assembly (A) face down on a clean protected surface. Place a Side Assembly (B) against one side of the Top Assembly as shown. Insert four #8 x 1-1/4" Pan Head Screws (J) through the holes in the Side Apron into the Side Assembly. Insert one #8 x 1-1/4" Pan Head Screw (J) through the pocket hole in the Back Apron into the Side Assembly. See Figure 2.



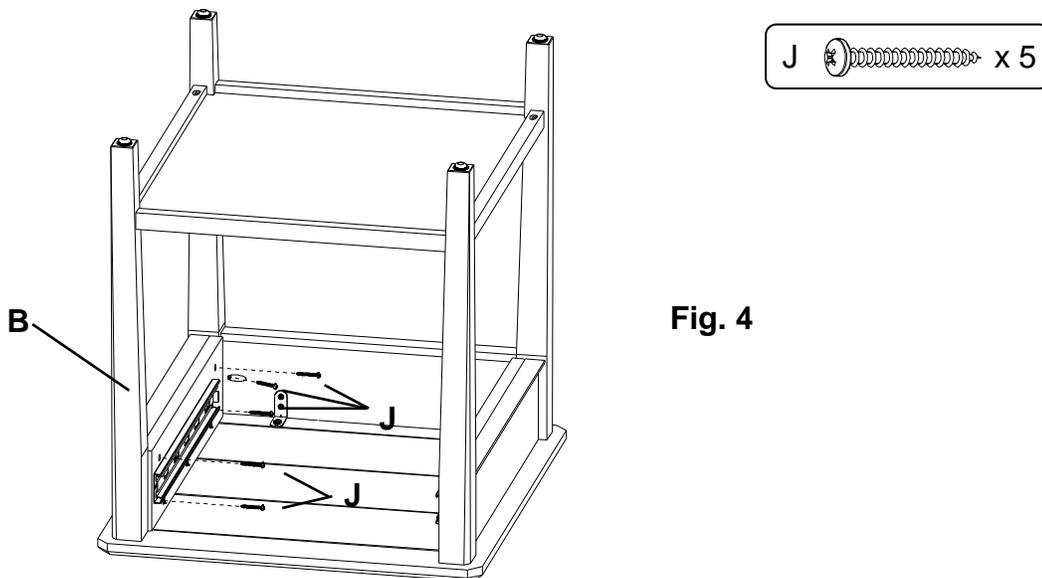
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Assembly Instructions

- Turn the Top/Side Assembly leg side down. With the bottom side of the Shelf Assembly (C) facing down place the dowels of the Shelf Assembly (C) into the dowel holes in the legs. See Fig. 3. Place the remaining Side Assembly (B) over the remaining dowels in the Shelf Assembly. See Figure 3.



- Rotate the Top/Side/Shelf Assembly back onto its Top. Insert four #8 x 1-1/4" Pan Head Screws (J) through the holes in the Side Apron into the Side Assembly. Insert one #8 x 1-1/4" Pan Head Screw (J) through the pocket hole in the Back Apron into the Side Assembly. See Figure 4.



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Assembly Instructions

5. Using the pocket holes as guides, secure the Shelf Assembly (C) to the Side Assemblies (B) with four #8 x 1-1/4" Pan Head Screws (J). See Figures 5 and 5a.

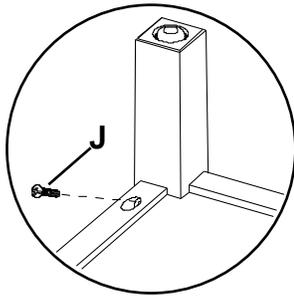


Fig. 5a

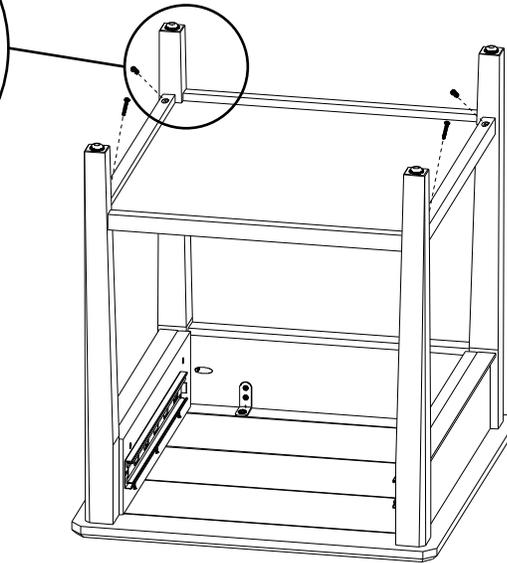
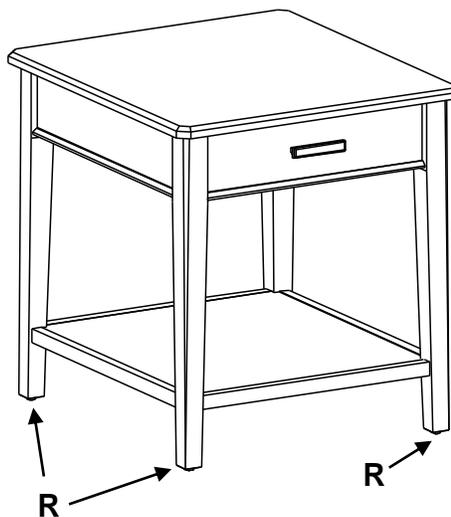


Fig. 5

6. Turn the table upright and insert the Drawer.

Fig. 6



7. Place the table at its final destination. To level the table, rotate the Adjustable Glides (R) found on the bottoms of the legs. See Figure 6.